



TUBING DOM/CDS/HFS \* BAR CPO/IHC/Ni-Cr/SS \* DUCTILE IRON \* CPOD \* CPID  
BORING \* HONING \* SKIVING \* GRINDING \* MACHINING \* WELDING \* FABRICATING

CYLINDER TUBING GRADE C 1026 or St52.3

OUTSIDE DIAMETER	FINISH HONE SIZE	STANDARD TOLERANCE	SUITABLE TO HONE
1.250	1.000	+0.003/-0"	•
1.750	1.250	+0.003/-0"	•
1.875	1.250	+0.003/-0"	•
1.875	1.500	+0.003/-0"	•
2.000	1.500	+0.003/-0"	•
2.250	2.000	+0.003/-0"	•
2.375	2.000	+0.003/-0"	•
2.500	2.000	+0.003/-0"	•
2.750	2.000	+0.003/-0"	•
2.750	2.250	+0.003/-0"	•
2.875	2.500	+0.003/-0"	•
3.000	2.000	+0.003/-0"	•
3.000	2.250	+0.003/-0"	•
3.000	2.500	+0.003/-0"	•
3.125	2.375	+0.003/-0"	•
3.125	2.500	+0.003/-0"	•
3.250	2.500	+0.003/-0"	•
3.250	2.625	+0.003/-0"	•
3.250	2.750	+0.003/-0"	•
3.375	3.000	+0.003/-0"	•
3.500	2.500	+0.003/-0"	•
3.500	2.750	+0.003/-0"	•
3.500	3.000	+0.003/-0"	•
3.750	3.000	+0.003/-0"	•
3.750	3.250	+0.003/-0"	•
3.750	3.500	+0.003/-0"	•
3.875	3.127	+0.003/-0"	•
3.875	3.250	+0.003/-0"	•
3.875	3.500	+0.003/-0"	•
4.000	3.000	+0.003/-0"	•
4.000	3.250	+0.003/-0"	•
4.000	3.500	+0.003/-0"	•
4.125	3.500	+0.003/-0"	•
4.250	3.250	+0.003/-0"	•
4.250	3.500	+0.003/-0"	•
4.250	4.000	+0.003/-0"	•

OUTSIDE DIAMETER	FINISH HONE SIZE	STANDARD TOLERANCE	SUITABLE TO HONE
4.375	4.000	+0.003/-0"	•
4.500	3.500	+0.003/-0"	•
4.500	3.750	+0.003/-0"	•
4.500	4.000	+0.003/-0"	•
4.625	4.125	+0.003/-0"	•
4.625	4.000	+0.003/-0"	•
4.750	3.500	+0.003/-0"	•
4.750	3.883	+0.003/-0"	•
4.750	4.000	+0.003/-0"	•
4.750	4.250	+0.003/-0"	•
5.000	4.000	+0.003/-0"	•
5.000	4.250	+0.003/-0"	•
5.000	4.500	+0.003/-0"	•
5.125	4.250	+0.003/-0"	•
5.125	4.500	+0.003/-0"	•
5.250	4.000	+0.003/-0"	•
5.250	4.500	+0.003/-0"	•
5.500	4.500	+0.003/-0"	•
5.500	4.750	+0.003/-0"	•
5.500	5.000	+0.003/-0"	•
5.625	5.000	+0.003/-0"	•
5.750	5.000	+0.003/-0"	•
6.000	4.923	+0.003/-0"	•
6.000	5.000	+0.003/-0"	•
6.000	5.118	+0.003/-0"	•
6.000	5.250	+0.003/-0"	•
6.000	5.500	+0.003/-0"	•
6.250	4.921	+0.003/-0"	•
6.250	5.000	+0.003/-0"	•
6.250	5.315	+0.003/-0"	•
6.250	5.500	+0.003/-0"	•
6.500	5.000	+0.003/-0"	•
6.500	5.500	+0.003/-0"	•
6.500	6.000	+0.003/-0"	•
6.625	6.000	+0.003/-0"	•
6.750	6.000	+0.003/-0"	•

OUTSIDE DIAMETER	FINISH HONE SIZE	STANDARD TOLERANCE	SUITABLE TO HONE
7.000	5.902	+0.003/-0"	•
7.000	6.000	+0.003/-0"	•
7.000	6.250	+0.003/-0"	•
7.250	6.000	+0.003/-0"	•
7.250	6.250	+0.003/-0"	•
7.250	6.500	+0.003/-0"	•
7.500	6.000	+0.003/-0"	•
7.500	6.300	+0.003/-0"	•
7.500	6.500	+0.003/-0"	•
7.500	7.000	+0.003/-0"	•
7.750	6.500	+0.003/-0"	•
7.750	7.000	+0.003/-0"	•
8.000	6.000	+0.003/-0"	•
8.000	7.000	+0.003/-0"	•
8.500	7.000	+0.003/-0"	•
8.500	7.500	+0.003/-0"	•
8.500	8.000	+0.003/-0"	•
8.750	8.000	+0.003/-0"	•
9.000	8.000	+0.003/-0"	•
9.250	8.000	+0.003/-0"	•
9.500	8.000	+0.003/-0"	•
9.500	8.425	+0.003/-0"	•
9.750	8.500	+0.003/-0"	•
10.000	8.000	+0.003/-0"	•
10.000	8.855	+0.003/-0"	•
10.000	9.000	+0.003/-0"	•
10.250	9.000	+0.003/-0"	•
10.500	10.000	+0.003/-0"	•
10.500	9.000	+0.003/-0"	•
11.000	10.000	+0.003/-0"	•
11.500	10.000	+0.003/-0"	•
11.750	10.000	+0.003/-0"	•
12.000	10.000	+0.003/-0"	•
12.500	12.000	+0.003/-0"	•
12.750	12.000	+0.003/-0"	•
14.500	14.000	+0.003/-0"	•

WAREHOUSE LOCATIONS

Dover, Ohio Phone: 330-343-8896 Toll Free: 800-346-2601 Fax: 330-343-6391	LaPorte, Indiana Phone: 219-324-2101 Toll Free: 800-358-8466 Fax: 219-324-5105	Titusville, Pennsylvania Phone: 814-827-9641 Toll Free: 800-458-3847 Fax: 814-827-6678	Bedford, Ohio Phone: 330-343-88896 Toll Free: 800-346-2601 Fax: 330-343-6391	Rome, Georgia Phone: 706-291-3791 Toll Free: 800-766-6066 Fax: 706-232-2564	Los Angeles, California Phone: 888-324-2102 Toll Free: 888-324-2102 Fax: 323-720-1809
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